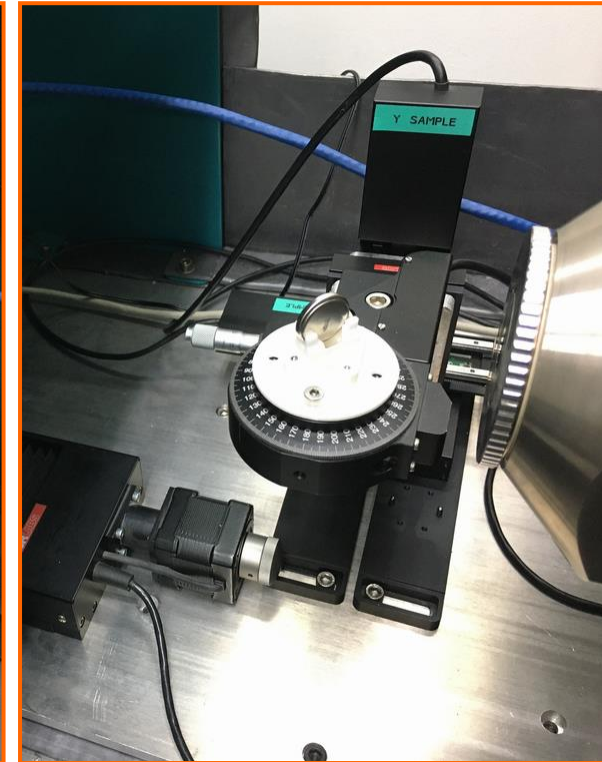
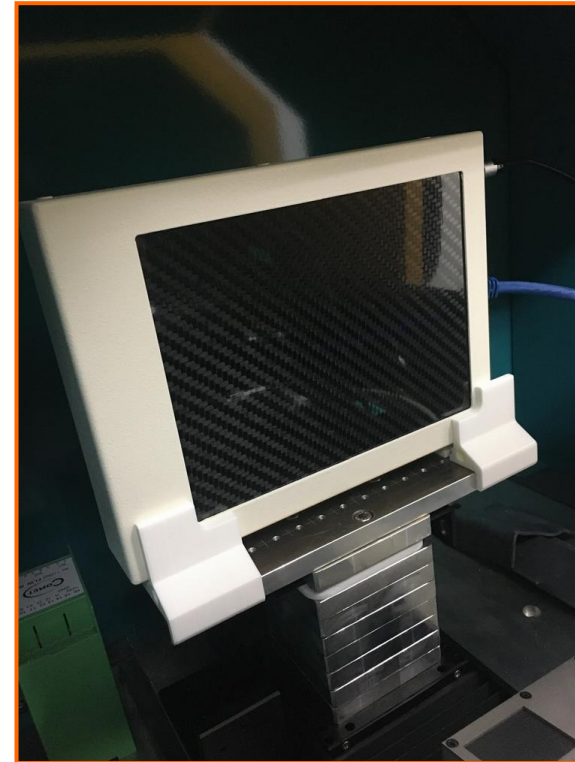


### How it works

A very small x-ray source (diameter  $\approx 1 \mu\text{m}$ ) projects a beam through the sample onto a high resolution sensor which can records a digital radiograph on a computer. A large number of radiographs is recorded while the sample is rotated in small increments about an axis normal to the projection direction. Back-projection computations are used to combine the radiographs into a 3-D tomographic representation of the sample.

### What kind of sample ?

- **Coin cells** (max.  $\varnothing 25 \text{ mm}$ , approx. 80% sample imaged)
- **Cylindrical cells** (up to  $\approx \varnothing 30 \text{ mm}$ , 50 mm length)
- **Pouch cells** (width  $\times$  thickness up to  $\approx 50 \text{ mm} \times 5 \text{ mm}$ )
- **“Swagelok” type cells** or similar (preferably  $< \varnothing 12 \text{ mm}$ )
- **Electrode material** (circular coupons  $\approx \varnothing 4 \text{ mm}$ , near  $1 \mu\text{m}$  resolution possible)
- **Anode powder** (deployed as a cylindrical plug  $\approx \varnothing 4 \text{ mm}$  in a plastic tube)



# T07 Computed X-Ray Microtomography - CERTH



**TEESMAT**

Open Innovation Test Bed for Electrochemical  
Energy Storage Materials

## What can be seen

Virtual sections (tomographs) through the sample.  
Geometric features / pore morphology (as long as there is adequate density contrast)  
Cracks, voids, deformation, homogeneity of packed powder material.

## Why is it useful ?

- Production control (verify geometric features, homogeneity)
- Non-destructive inspection
- In-situ cycling – correlate charge state to internal deformations or dendrites
- Understanding failure mechanisms (post-mortem internal deformations, voids, etc.)

**Investigation time-scale** : 1 – 3 days per sample

**Maturity level** : - mature for resolutions  $> 5 \mu\text{m}$   
- per sample optimisation needed for  $\approx 1 \mu\text{m}$

